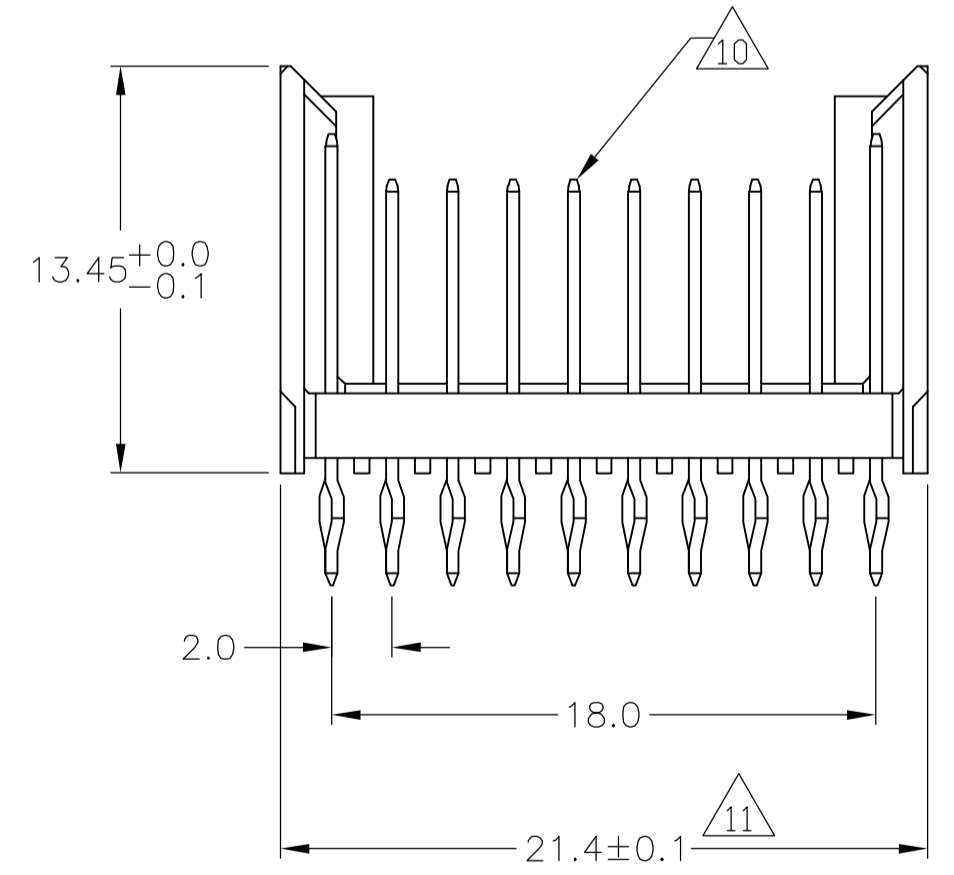
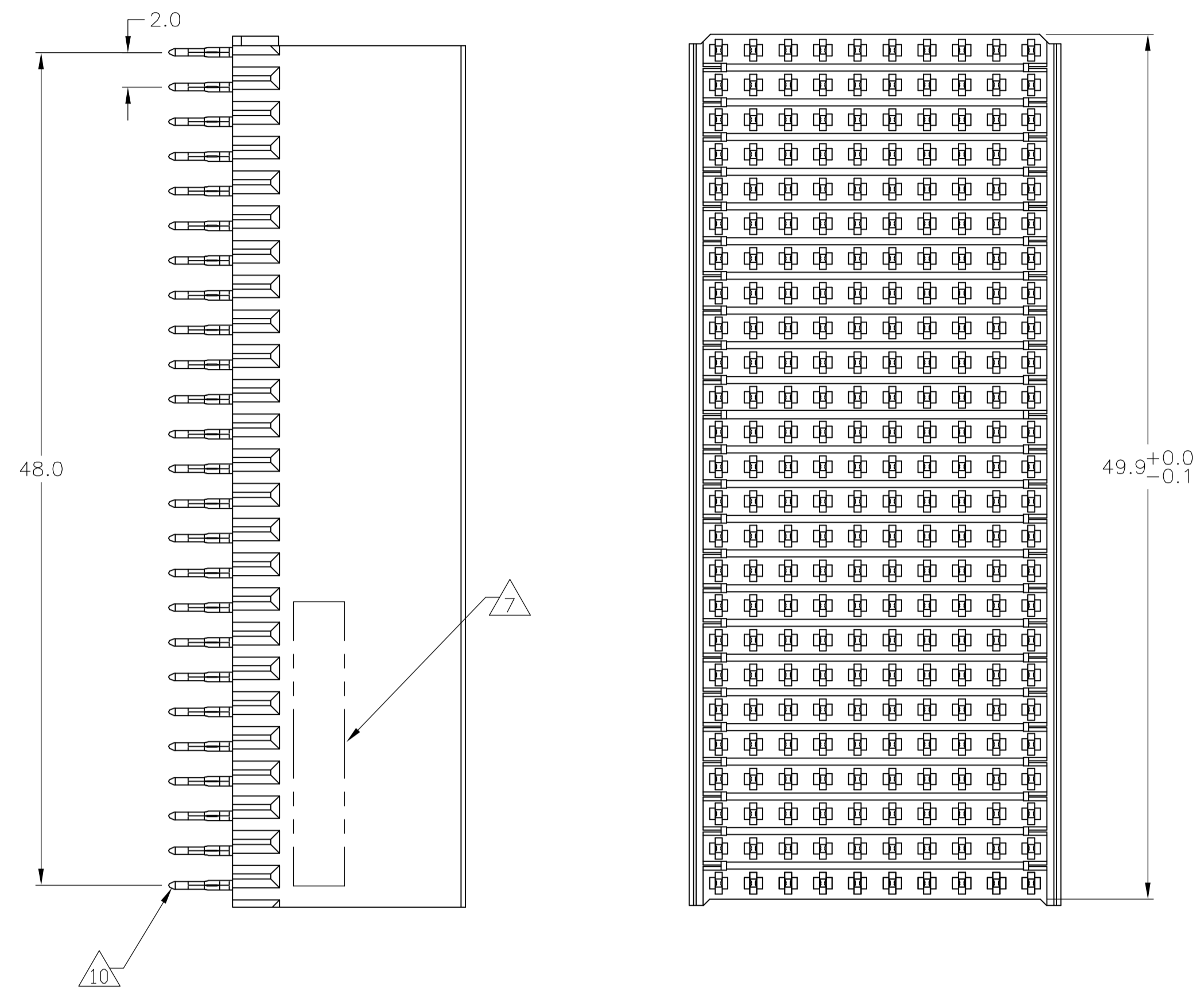
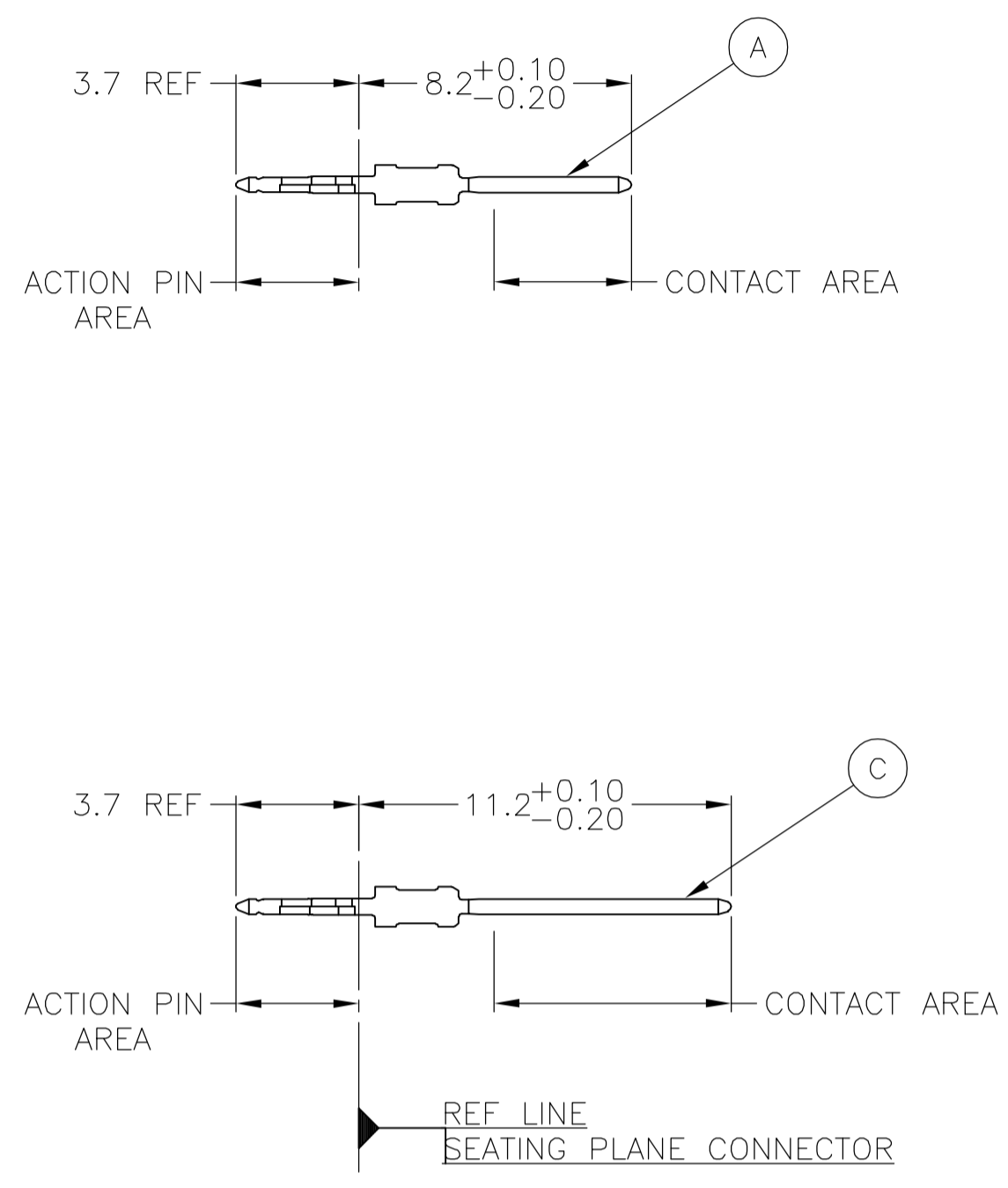


CONNECTOR ASSEMBLY EXAMPLARY LOADED



CONTACT DIMENSIONS

SCALE 5:1



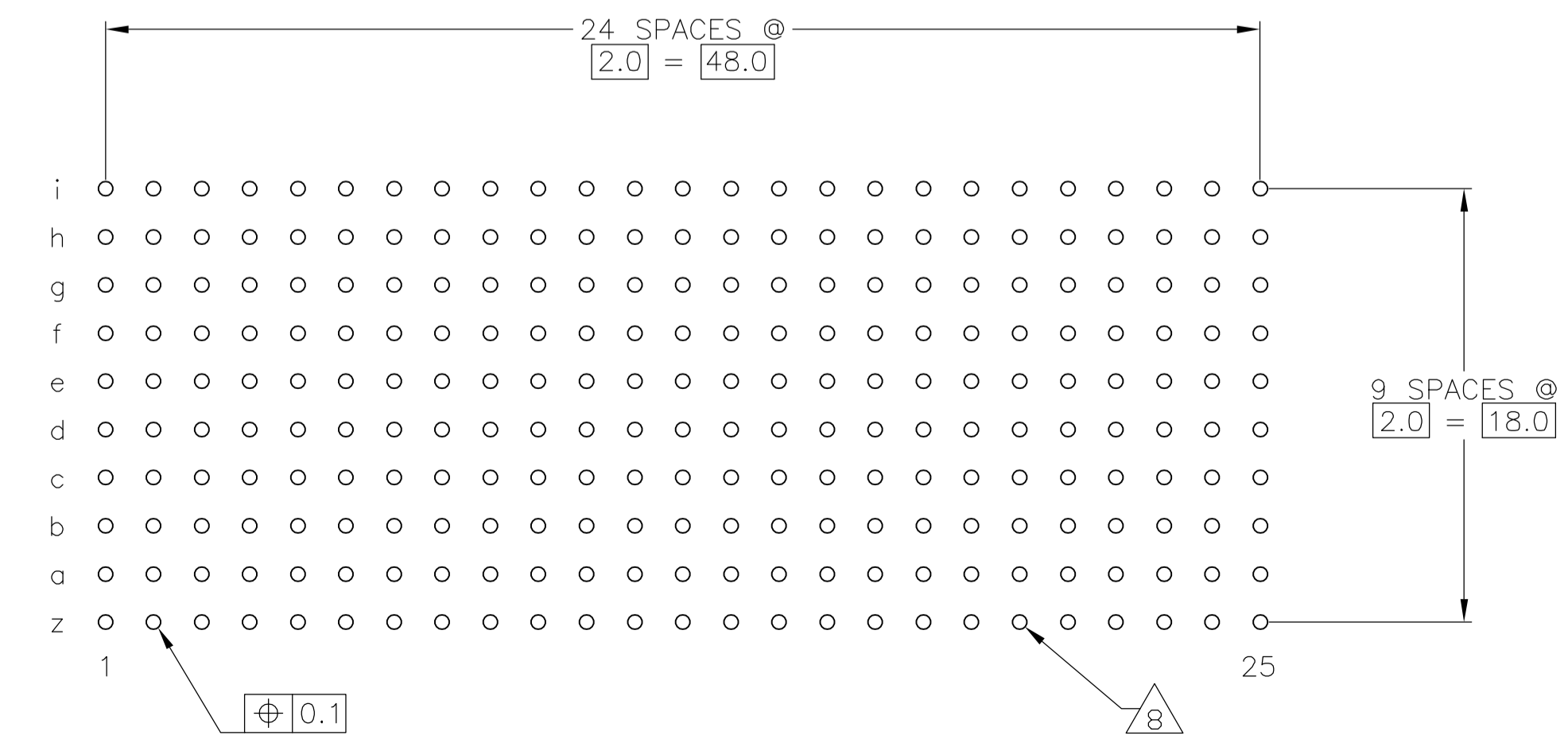
CONTACT LAYOUT

	z	a	b	c	d	e	f	g	h	i
1	C	A	A	A	A	A	A	A	A	C
2	C	A	A	A	A	A	A	A	A	C
3	C	A	A	A	A	A	A	A	A	C
4	C	A	A	A	A	A	A	A	A	C
5	C	A	A	A	A	A	A	A	A	C
6	C	A	A	A	A	A	A	A	A	C
7	C	A	A	A	A	A	A	A	A	C
8	C	A	A	A	A	A	A	A	A	C
9	C	A	A	A	A	A	A	A	A	C
10	C	A	A	A	A	A	A	A	A	C
11	C	A	A	A	A	A	A	A	A	C
12	C	A	A	A	A	A	A	A	A	C
13	C	A	A	A	A	A	A	A	A	C
14	C	A	A	A	A	A	A	A	A	C
15	C	A	A	A	A	A	A	A	A	C
16	C	A	A	A	A	A	A	A	A	C
17	C	A	A	A	A	A	A	A	A	C
18	C	A	A	A	A	A	A	A	A	C
19	C	A	A	A	A	A	A	A	A	C
20	C	A	A	A	A	A	A	A	A	C
21	C	A	A	A	A	A	A	A	A	C
22	C	A	A	A	A	A	A	A	A	C
23	C	A	A	A	A	A	A	A	A	C
24	C	A	A	A	A	A	A	A	A	C
25	C	A	A	A	A	A	A	A	A	C

RECOMMENDED PCB-HOLE LAYOUT COMPONENT SIDE SHOWN

PLATED THRU HOLES PARAMETERS

REFERENCE APPLICATION SPECIFICATION




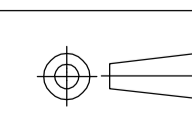
OBSOLETE	REV	DATE	PART NUMBER
2	6	12	1-646357-9
2	5	12	646357-9
2	4		646357-4
2	3		646357-1
FINISH			PART NUMBER

THIS DRAWING IS A CONTROLLED DOCUMENT.

DIMENSIONS: mm	TOLERANCES UNLESS OTHERWISE SPECIFIED:	DIN J. POLIGNONE	ZBJANOS	tyco Electronics	Tyco Electronics Corporation Harrisburg, Pa 17105-3608
0 PLC ± -	1 PLC ± 0.1	CHK G. SKIPPER	NAME G. SKIPPER	PRODUCT SPEC 108-1622	MALE ASSEMBLY, Z-PACK 2mm HM, TYPE E
2 PLC ± -	3 PLC ± -	APVD G. SKIPPER	APPLICATION SPEC 114-19029	SIZE A1	CAGE CODE 00779
4 PLC ± -	ANGLES ± 1°	FINISH SEE TABLE	WEIGHT -	DRAWING NO. 00779	REV H
MATERIAL 1	FINISH SEE TABLE	WEIGHT -	SCALE 4:1	CUSTOMER DRAWING	SHEET 1 OF 2

LOC	DIST	REVISIONS				
AD	00	REV	DESCRIPTION	DATE	BY	APP'D
		-	SEE SHEET 1	-	-	-

- 1 MATERIAL:
CONTACT: PHOSPHOR BRONZE.
HOUSING: GLASS-FILLED POLYESTER.
- 2 GENERAL PLATING SPECIFICATION: UNDERPLATING
(ENTIRE CONTACT): 1.27µm MIN NICKEL AND ACTION
PIN: 0.5µm MIN TIN/LEAD.
FOR PLATING OF MATING SURFACES SEE APPLICABLE
SPECIFICATION REFERENCE FOR EACH DASH NUMBER.
- 3 CONFORMS TO ALL TESTING ACCORDING TO IEC 61076-4-101
PERFORMANCE LEVEL 2.
- 4 CONFORMS TO ALL TESTING ACCORDING TO IEC 61076-4-101
PERFORMANCE LEVEL 1.
- 5 CONNECTOR TESTED AND QUALIFIED AGAINST TELCORDIA GR-1217-CORE QUALITY LEVEL 3,
CENTRAL OFFICE APPLICATIONS.
- 6 CONNECTOR TESTED AND QUALIFIED AGAINST TELCORDIA GR-1217-CORE QUALITY LEVEL 3,
UNCONTROLLED ENVIROMENT APPLICATIONS.
- 7 CONNECTOR MARKED WITH PART NUMBER AND DATE CODE.
ADDITIONAL CHARACTERS OR MARKINGS, AS WELL AS THE LOCATION OF THE MARKINGS,
MAY BE ADDED FOR TRACEABILITY BASED UPON MANUFACTURERS DISCRETION.
- 8 PLATED-THROUGH HOLES AT 2x2mm SQUARE GRID
PATTERN DEFINED BY CONTACT LAYOUT.
- 9 FOR ACTUAL PIN LOADING SEE "CONTACT LAYOUT".
- 10 FOR ACTUAL PIN DIMENSIONS SEE "CONTACT DIMENSIONS".
- 11 TO BE MEASURED AT BOTTOM OF SHROUD.
- 12 CONNECTOR LUBRICATED WITH BELCORE APPROVED LUBRICANT,
TECHNICAL REFERENCE: TR-NWT-001217 ISSUE 1, SEP 1992.

THIS DRAWING IS A CONTROLLED DOCUMENT.		DIN J. POLIGNONE	ZBJANOS	 Tyco Electronics Corporation Harrisburg, Pa 17105-3608	
DIMENSIONS: mm		CHK G. SKIPPER	APVD G. SKIPPER	NAME MALE ASSEMBLY, Z-PACK 2mm HM, TYPE E	
		TOLERANCES UNLESS OTHERWISE SPECIFIED: 0 PLC ± - 1 PLC ± 0.1 2 PLC ± - 3 PLC ± - 4 PLC ± - ANGLES ± 1°		PRODUCT SPEC 108-1622 APPLICATION SPEC 114-19029	
MATERIAL SEE SHEET 1	FINISH SEE SHEET 1	WEIGHT -	SIZE A1	CAGE CODE 00779	DRAWING NO 646357
CUSTOMER DRAWING			SCALE 4:1	SHEET 2 OF 2	REV H